From Serial Sectioning to X-ray Tomography

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Outline

- What is serial sectioning?
- X-Ray tomography
 - Density contrast
 - Phase contrast
 - Nanotomography

Serial Sectioning









Serial Sections Collected

- Misalignment in only one direction and accurately measured
- Images digitally captured

Sections Aligned and Stacked

- Alignment of the images performed by computer using measured misalignment
- Images are then stacked in a 3-D array

3-D Object Rendered

- The interface is determined
- The 3-D object is rendered and can be analyzed

(D. Rowenhorst)

Accurate Serial Sectioning

- Must control section depth (z –direction)
- Must also control the orientation of one plane of section with respect to another: displacements, and rotations about the x- and y-axes that are in the plane
- Destructive
- Reproducible contrast from section to section, makes segmentation "easier"
- Speed: Time for segmentation vs. time of acquisition

Classical Serial Sectioning

Use hardness indents to orient sections and determine the section depth





Section depth 0.078 micron

(Lund and PV, Acta Mater., 2002)

Serial Sectioning Techniques

- Micron-scale via mechanical polishing and light microscopy: Micromiller, Genus 3D, Robomet 3D
- Nano-scale: Focused ion beam scanning electron microscopy; laser machining – scanning electron microscopy
- All of the above removes the tedium of repeated mechanical polishing
- NONE removes the challenge of segmentation of images whose quality can vary from section to section

Solid-Sn particles in a Pb-Sn Eutectic



All particles are connected in 3D

(Thompson and Gulsoy)

Challenges:

- Develop an algorithm that identifies particles, removes scratches and other defects
- Write an efficient 3D watershed algorithm to split particles along grain boundaries



X-Ray Tomography

- Three-dimensional structure with no worries about section-to-section variations
- Non-destructive: thus in situ experiments are possible (4D)
- Examples:
 - Atomic density contrast
 - Multimodal phase and atomic density contrast
 - Nanotomography



Backward projection reconstruction



Backward projection reconstruction



Filtered back projection: analytic, a radon transformation

Backward projection reconstruction



Forward projection reconstruction



Forward projection reconstruction



How to achieve 4D



- Al-24wt%Cu
- Directionally solidified
- 1mm diameter x 5mm tall samples



4D Microscopy

- Make on the order of 500-700 projections
- Assume that the time required to collect the images is short compared to the time for interfaces to move a voxel
- Key: reduce the time required to collect the images at a given time

XCT experimental details



XCT experimental details



X-ray CT experimental details

- Voxel sizes of 0.75µm to 1.80µm
- 1024 x 1024 x 1024 to 2560 x 2560 x 2160 datasets
- Scan times of 45s to 150s
- Absorption contrast
- 500 to 1000 projections
- 14 TB of data

Teconstruction

- Filtered back projection:
 - Fast and non-iterative
 - Curvatures are not smooth



Still faced with segmenting images

Entire Region Sampled



Qualitative Results

- Al-26wt%Cu
- 58vol% solid
- 1mm diameter x 5mm tall samples
- Coarsened 5°C above the eutectic temperature
- Movie is over 6.5 hours of coarsening (approx. 100 3D reconstructions)



Standard Reconstruction



Filtered back projection

Simultaneous reconstruction, segmentation and smoothing

- Problem: The reconstructed data is corrupted by noise that makes the interfaces non-smooth
- Reconstruction goals:
 - Accurate to the level of resolution of the data (approx. at the 1-2 voxel level)
 - Allowed to be "inaccurate" at the sub-voxel level for smoothness

Simultaneous reconstruction, segmentation and smoothing

- Iterative forward/backward projection reconstruction
- Piecewise smooth representation of the data
- Level set function to provide smooth interfaces



Alvino, C. V., & Yezzi, A. J. *Tomographic reconstruction of piecewise smooth images*. IEEE Computer Vision and Pattern Recognition Conference (2004)

Forward projection reconstruction



Red contour lines = forward projection Black contour lines = back projection with smoothing

Forward projection reconstruction



Phase Contrast Tomography: Al-Si

- Solid Si particles in an Al-Si liquid
- Si particles tend to be highly faceted during growth
- Coarsening kinetics very slow: data collected on solidified samples and then reheated into the two-phase region





R.E. Napolitano, H. Meco, and C. Jung, J. of Metals, April 2004

Challenge: Atomic density of Si and Al are similar

Absorption vs. Phase Contrast

• Interaction of X-rays with matter

$$n = 1 - \delta + i\beta$$

- Contact mode:
 - Attenuation, β
 - Contrast $\propto Z^4$

- Near-field mode:
 - Decrement, δ
 - Contrast ∝ electron density



Processing Phase-Contrast Data *viα* Paganin's Algorithm (PAG)



Paganin, D., Mayo, S. C., Gureyev, T. E., Miller, P. R. & Wilkins, S. W. (2002). J. Microsc. 206, 33-40.



Paganin Reconstruction



Filtered Back Reconstruction



Contrast improved in PAG algorithm, but interface width is larger



Multimodal Reconstruction Technique









Summary of the Regularized Perona-Malek Filter Parameters: $\varkappa_i = 60, \sigma = 0.1, K_{\sigma}$ is $[10 \ge 10]$



Post-Processing Challenge

 Top-hat filtering and thresholding do not produce reliable results; require more sophisticated post-processing algorithm (Bias Corrected Fuzzy C-Means)









Coarsening Evolution *of* Al-Si Solid-Liquid Mixtures



Mesh Smoothing





Unsmoothed

Smoothed

Move triangles and vertices via motion by mean curvature, but don't overdo it

Orientation Distribution Function



Interfacial Normals



Probability of finding a normal in a certain direction, plotted on a unit sphere













Nanotomography



- Add a zone plate that magnifies the image (32ID, APS)
- Sometimes called transmission X-ray microscopy
- Spatial resolution approximately 30 nm
- Employed phase contrast in this work
- Exposure time for single projection is slow: 2 seconds

Nanoporous Au

- Begin with a A9 30 wt% Au alloy, immerse in Nitric acid
- Ag is removed and a porous bicontinuous Au nanofoam results
- Au + air



2-D Interface Normal Distribuions



Structure becomes more anisotropic as coarsening proceeds

Comparison to Laue Diffraction



Conclusion: Red {111} planes, blue {100} planes These are the low energy solid-vapor interfaces

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