## **New Li-B-N-H Quaternary Hydrides**

Frederick E. Pinkerton Materials and Processes Laboratory General Motors R&D Center

International Symposium on Materials Issues in Hydrogen Production and Storage Santa Barbara, CA, 21-25 August 2006



# Acknowledgements



- Greg Meisner
- Martin Meyer
- Mike Balogh
- Jan Herbst
- Lou Hector
- Charlene Hayden
- Matt Kundrat
- Matt Scullin
- Aimee Bailey
- Laura Confer
- Richard Speer, Jr.

- Yaroslav Filinchuk
- Klaus Yvon
- John Vajo
- Sky Skeith
- Jason Graetz
- Santanu Chaudhuri
- Alex Ignatov











# Outline

- Hydrogen storage requirements for solid hydrides
- Building high hydrogen capacity storage reactions
- New quaternary Li-B-N-H hydride
  - Synthesis from LiNH<sub>2</sub> and LiBH<sub>4</sub>
  - Hydrogen release properties
  - Crystal structure
- Metal additives to promote hydrogen release
- Concluding remarks



## The hydrogen storage problem...



#### With thanks to Dr. Gert Arnold

**Global Alternative Propulsion Center** 

Dr Arnold Hydrogen Storage / TAA



# Solid hydrides offer compact storage...



# Solid hydrides offer compact storage...



# Other aspects are more challenging



# Other aspects are more challenging



## New materials research

- Capacity: High specific mass
- Thermodynamics: Moderate  $\Delta H$  (~35 kJ/mol H<sub>2</sub>)
  - Hydrogen release temperature 20-80 C in 2-5 bar H<sub>2</sub>
  - Thermal management: insertion and extraction of  $\Delta H$
- Fast kinetics
  - Complex hydrides tend to be *kinetically* limited, requiring high temperature even if the thermodynamics are good



GM "Sequel" Hydrogen Fuel Cell prototype



### Li-B-N-H: Building high-capacity reactions

$NaAIH_4 \rightarrow 1/3 Na_3AIH_6 + 2/3 AI + H_2$	3.7 wt%	
$\rightarrow$ NaH + AI + 3/2 H <sub>2</sub>	5.6 wt%	(7.5 wt%)
$LiNH_2 + LiH \rightarrow Li_2NH + H_2$	6.5 wt%	(9.8 wt%)
$Mg(NH_2)_2 + 2 LiH \rightarrow Li_2Mg(NH)_2 + 2 H_2$	5.6 wt%	(8.4 wt%)
$LiBH_4 \rightarrow LiH + B + 3/2 H_2$	13.9 wt%	(18.5 wt%)
$LiBH_4 + \frac{1}{2} MgH_2 \rightarrow LiH + \frac{1}{2} MgB_2 + 2 H_2$	11.5 wt%	(14.4 wt%)

### Not all of the hydrogen is released

Strategy: Identify HYDROGEN-FREE compounds involving light elements that could be the DECOMPOSITION PRODUCTS of reactions between hydrogen-containing materials corresponding to COMPLETE HYDROGEN RELEASE



# **Hypothetical reaction**

- Lithium Boronitride: Li<sub>3</sub>BN<sub>2</sub>
  - Several known polymorphs
    - Tetragonal P4<sub>2</sub>2<sub>1</sub>2 low temperature phase (<860°C)</li>
      a = 4.6435 Å c = 5.2592 Å
    - Monoclinic P2<sub>1</sub>/c high temperature phase
      - a = 5.1502 Å b = 7.0824 Å c = 6.7908 Å  $\beta$  = 112.96°
    - High pressure phase (DeVries and Fleischer)
- Hypothetical reaction:
  - $2 \text{ LiNH}_2 + \text{LiBH}_4 \rightarrow \text{Li}_3 \text{BN}_2 + 4 \text{ H}_2 \quad 11.9 \text{ wt\% H}$
- Success! > 11 wt% H<sub>2</sub> release
  - But here's the twist:

We formed a new quaternary Li-B-N-H phase





## XRD Results: Mix & Heat

Premill LiNH<sub>2</sub> and LiBH<sub>4</sub> <u>separately</u> for 10 min, then mix and heat

The *in situ* XRD data at 75°C is identical to that at room temperature (RT) when the experiment started.

After mixing and storing for 12 days at RT, the mixture **spontaneously** formed a substantial quantity of the  $\alpha$  **phase**!

Heating above ~95°C completes the conversion to the  $\alpha$  phase.







(TGA)  $2 \text{LiNH}_2 + \text{LiBH}_4$ mixed powders ("mix and heat") 13.1 wt% loss exceeds theoretical

### **RGA** mass spectrometry

~2 mole% NH<sub>3</sub>

11.5 wt% H<sub>2</sub>, 1.6 wt% NH<sub>3</sub>









2 LiNH<sub>2</sub> + LiBH<sub>4</sub> →  $\alpha$  Li-B-N-H (solid) →  $\alpha$  Li-B-N-H (liquid) ~195°C → Li<sub>3</sub>BN<sub>2</sub> (solid) + 4 H<sub>2</sub> >250°C

"Destabilized LiBH<sub>4</sub>" ? New compound, less stable than LiBH<sub>4</sub>







## $\alpha$ -phase crystal structure

- Single crystals formed by recrystallizing from the melt
- Body-centered cubic space group: I2<sub>1</sub>3 (#199) a = 10.676 Å
- NH<sub>2</sub><sup>-</sup> and nearly tetrahedral BH<sub>4</sub><sup>-</sup> units persist in the structure
- Equilibrium composition:

Li<sub>4</sub>BN<sub>3</sub>H<sub>10</sub> ! (= 3 LiNH<sub>2</sub> + LiBH<sub>4</sub>)



Filinchuk et al., Inorg. Chem. 45, 1433 (2006).









# What about <u>3</u> LiNH<sub>2</sub> + LiBH<sub>4</sub>?

If the  $\alpha$  phase is Li<sub>4</sub>BN<sub>3</sub>H<sub>10</sub>, then what is the dehydrogenation behavior of samples made at the 3 LiNH<sub>2</sub> + LiBH<sub>4</sub> composition?





desorption (TGA) 3 LiNH<sub>2</sub> + LiBH<sub>4</sub> Ball milled 5 hrs

Hydrogen

**18 wt% loss** (theoretical content 11.1 wt%)

# RGA mass spectrometry

~9 mole% NH<sub>3</sub>

9.6 wt% H<sub>2</sub>, 8.3 wt% NH<sub>3</sub>



# $H_2$ and $NH_3$ release in $(LiNH_2)_x(LiBH_4)_{1-x}$



# What's so special about 2:1? Li<sub>3</sub>BN<sub>2</sub> !

- Dehydrogenation from the liquid is not controlled by the starting α-phase, but rather by the product Li<sub>3</sub>BN<sub>2</sub> phase
- For 2  $\text{LiNH}_2$  +  $\text{LiBH}_4$ :  $\text{Li}_3\text{BN}_2\text{H}_8$  (liquid)  $\rightarrow \text{Li}_3\text{BN}_2$  +  $4\text{H}_2$
- For 3 LiNH<sub>2</sub> + LiBH<sub>4</sub>: Li<sub>4</sub>BN<sub>3</sub>H<sub>10</sub> (liquid)  $\rightarrow$  Li<sub>3</sub>BN<sub>2</sub> + <sup>1</sup>/<sub>2</sub> Li<sub>2</sub>NH + 4H<sub>2</sub> + <sup>1</sup>/<sub>2</sub> NH<sub>3</sub>



## Dehydrogenated material: New Li<sub>3</sub>BN<sub>2</sub> polymorph



## **Promoting H<sub>2</sub> release with metal additives**

- Composition: 2 LiNH<sub>2</sub> + LiBH<sub>4</sub> + additive
- All samples ball milled for 5 hrs
  - Fully converted to  $\alpha$  phase
- Metals or metal compounds added prior to ball milling
  - Metal powder
  - Metal dichlorides
  - "Pt/Vulcan carbon": 2 nm diameter Pt nanoparticles supported on a Vulcan carbon substrate





Without additive

250

300

Temperature (°C)

350

5 wt% TiCl<sub>3</sub>

- additive has been shown to be very effective in some hydrogen storage systems
  - NaAlH₄ — (Bogdanović et al.)
  - LiBH<sub>4</sub> +  $\frac{1}{2}$  MgH<sub>2</sub> (Vajo et al.)
- **TiCl<sub>3</sub> does not** dehydrogenation of Li-B-N-H
- significantly improve

86 84 200 150

92

90

88



400

Pinkerton et al., J. Phys. Chem. B 110, 7967 (2006).

#### <u>GM</u>

•



## **Pt/Vulcan carbon additions**











# Accelerated isothermal H<sub>2</sub> release









## Mass spectrometry gas analysis

#### • Additive-free Li-B-N-H:

- H<sub>2</sub> and NH<sub>3</sub> release occur together above 250°C
- Evolved gas ~2 mole% NH<sub>3</sub>
- NiCl<sub>2</sub>-added:

<u>GM</u>

- onset of H<sub>2</sub> release is 120°C
- Total NH<sub>3</sub> release reduced by an order of magnitude

Pinkerton et al., JALCOM, available online.







## **Comparison of intermediate phases**



## What are the additives doing?

 Small quantities (~1 mole%) have a large effect

- $\Delta T_{\frac{1}{2}}$  scales with the specific surface area (m<sup>2</sup>/g) of the additive particles
- Effect appears to saturate at low addition levels (~2 mole% for NiCl<sub>2</sub>)
- Likely acting as a dehydrogenation catalyst





# What about reversibility?

- Dehydrogenation appears to be exothermic
- Thermodynamically unstable
- => difficult to reverse (off-board regeneration)

Caveat:

It's not a simple system:  $H_2$  release,  $NH_3$  release, and  $Li_3BN_2$  solidification are happening simultaneously



Pinkerton et al., J. Phys. Chem. B 110, 7967 (2006).



# **DFT estimates of reaction enthalpy**

•  $2 \operatorname{LiNH}_2 + \operatorname{LiBH}_4 \rightarrow \operatorname{Li}_3 \operatorname{BN}_2 + 4 \operatorname{H}_2$ 

- ∆H ~ 23 kJ/mol H<sub>2</sub> Aoki et al., Appl. Phys. A 80, 1409 (2005)
- ∆H = 18-24 kJ/mol H<sub>2</sub> Alapati et al., JPC B 110, 8769 (2006)
- **Caveats:** zero T calculations *excluding zero point energy*
- Both suggest reversibility of Li<sub>3</sub>BN<sub>2</sub> to the two-phase mixture
- $\text{Li}_4\text{BN}_3\text{H}_{10} \rightarrow \text{Li}_3\text{BN}_2 + \frac{1}{2}\text{Li}_2\text{NH} + \frac{1}{2}\text{NH}_3 + 4\text{H}_2$ 
  - $\Delta H = 24 \text{ kJ/mol } H_2$  Herbst & Hector, APL 88, 231904 (2006)
  - Includes zero point energies and phonons: 298 K values
  - Endothermic hydrogen release suggests reversibility
  - **Caveat:** does not include  $\alpha$ -phase melting or Li<sub>3</sub>BN<sub>2</sub> solidification
- May be too unstable:
  - 1 bar H<sub>2</sub> equilibrium temperature is ~130-240 K



# Aside:

• Reaction enthalpy for

 $3 \text{ LiNH}_2 + \text{LiBH}_4 \rightarrow \text{Li}_4 \text{BN}_3 \text{H}_{10}$ 

- ∆H = -6 kJ/mol – Herbst & Hector, APL 88, 231904 (2006)

- Formation of Li<sub>4</sub>BN<sub>2</sub>H<sub>10</sub> is slightly exothermic
- Consistent with observed conversion 2 LiNH<sub>2</sub> + LiBH<sub>4</sub>  $\rightarrow \alpha$  Li-B-N-H





## Attempt to rehydride LiB<sub>0.33</sub>N<sub>0.67</sub>H<sub>2.67</sub> + 5 wt% Pt/Vulcan carbon



# **Challenges for quaternary Li-B-N-H**

- Thermodynamics
  - Understand reaction enthalpies for dehydrogenation of  $\alpha$  Li-B-N-H at different compositions
- Kinetics
  - High temperatures required to overcome slow diffusion and strong hydrogen binding and in complex hydrides
- Catalysis
  - Why does Ni or Ni<sub>3</sub>B work so well?
  - Why doesn't TiCl<sub>3</sub> work?
- What if we could reduce the Li-B-N-H hydrogen release temperature below the α phase melting temperature (similar to what was done for NaAlH<sub>4</sub>)?
  - Reversibility?
  - Suppress NH<sub>3</sub> release?
  - More practical? (Or at least, less impractical?)



# **On-board hydrogen storage materials-**

7,



¥

<u>GM</u>

Quaternary hydrides are fertile hunting ground in the search for new hydrogen storage materials



# Summary

- Strategy of looking for hydrogen-free products has been successful
- We have discovered a new quaternary hydride,  $\alpha$  Li-B-N-H (Li<sub>4</sub>BN<sub>3</sub>H<sub>10</sub>), that releases all of its hydrogen above 250°C
  - $H_2$  and  $NH_3$  release are strong functions of composition, with optimum  $H_2$  release near  $(LiNH_2)_{0.67}(LiBH_4)_{0.33}$  [2:1]

#### • Numerous other Li-B-N-H phases exist

- 4 phases along the  $(LiNH_2)_x(LiBH_4)_{1-x}$  tie line (2 metastable)
- 4 additional phases during Li-B-N-H decomposition with additives
- 3 more phases have been found in the Li-B-N-H phase diagram (Torgersen et al., MRS 2004 Fall Meeting)
- Metal nanoparticle additions reduce the dehydrogenation temperature by up to 112°C (NiCl<sub>2</sub>)
- Quaternary hydrides are fertile hunting ground in the search for new hydrogen storage materials

